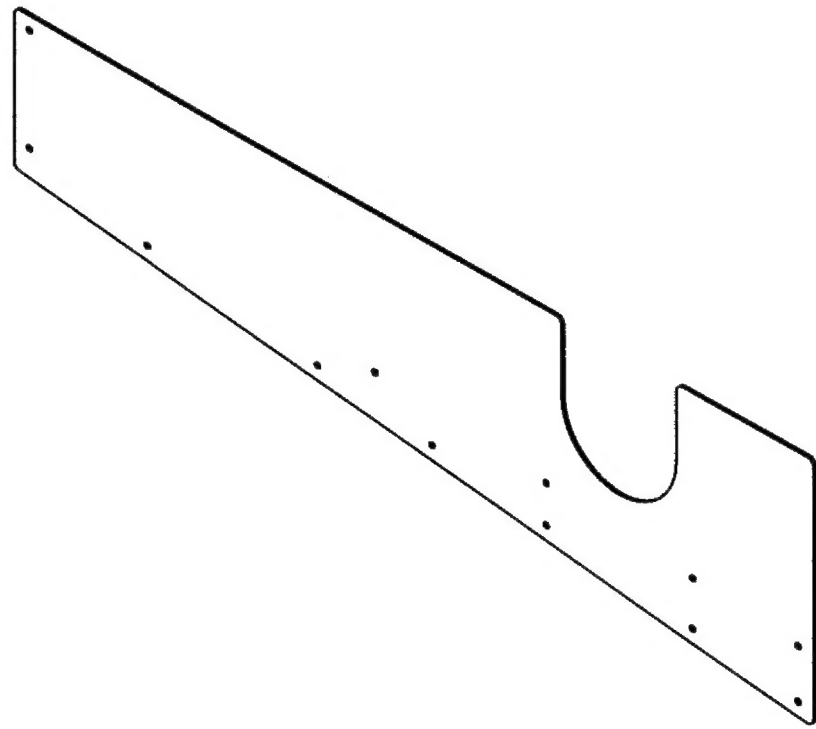
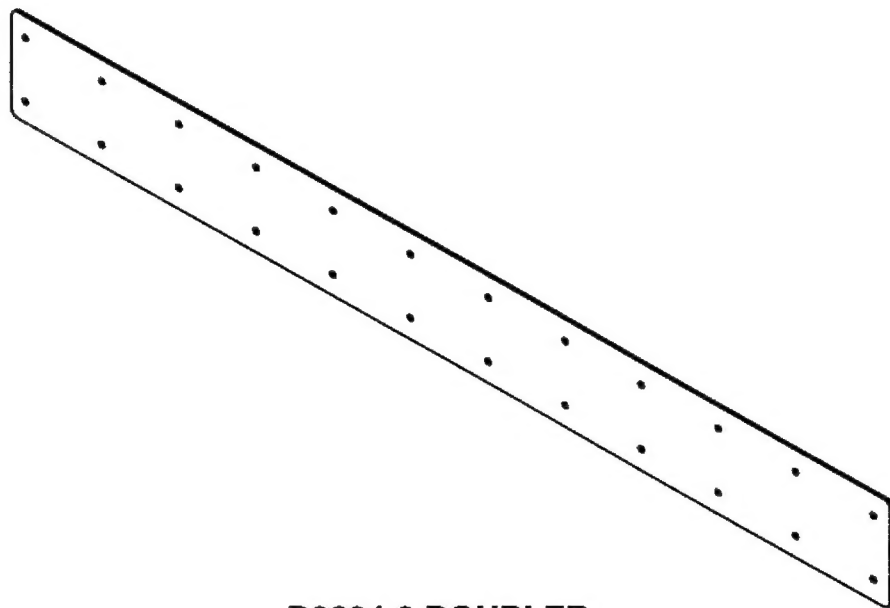


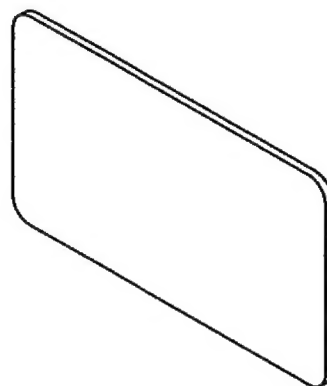
8 7 6 5 4 3 2 1



D3234-1 DOUBLER



D3234-3 DOUBLER



D3234-5 SPACER

PRELIMINARY ISSUE

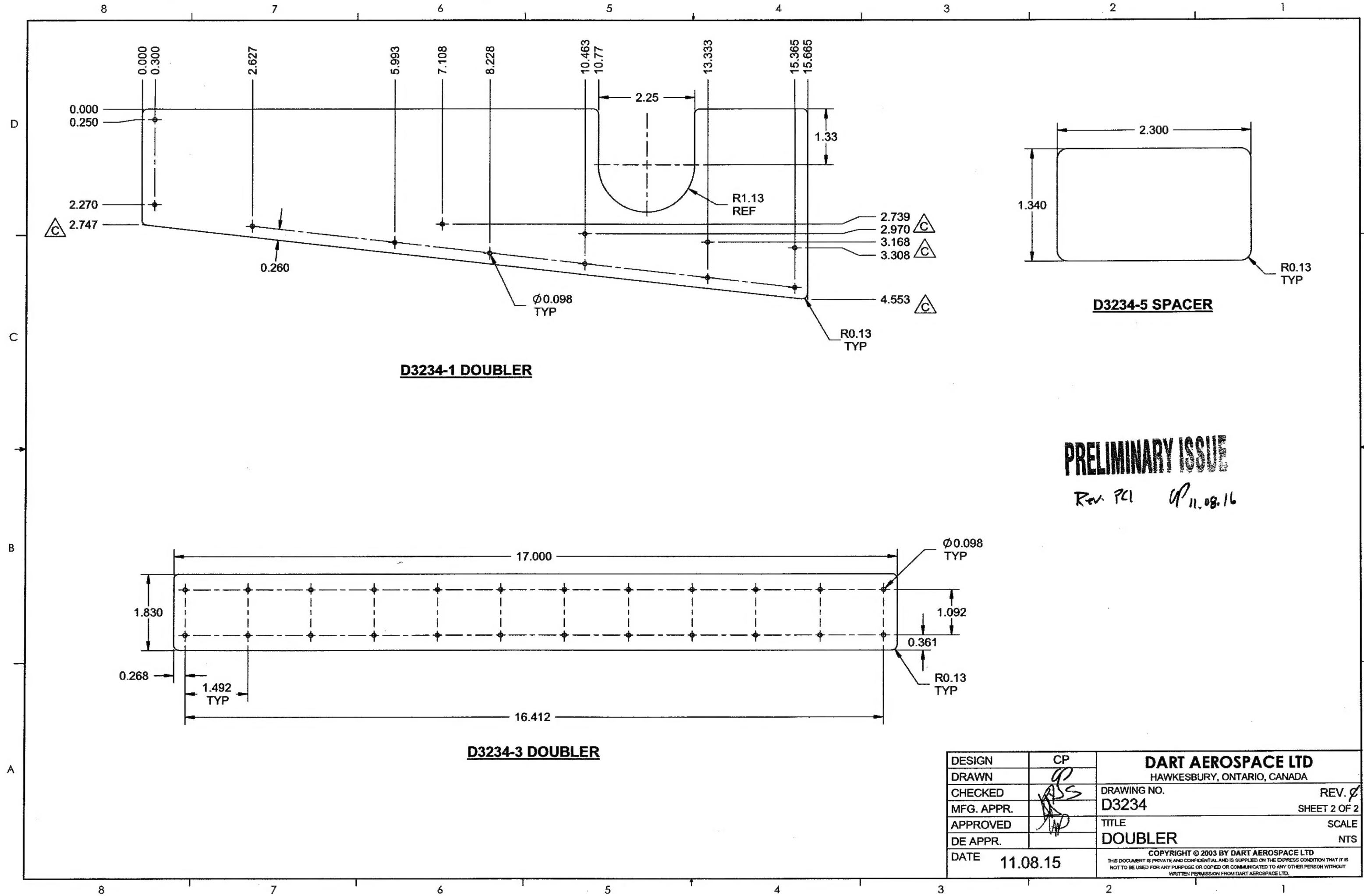
Rev PCI 11.08.16

NOTES:

- 1) MATERIAL: -1 & -3: 2024-T3 ALUMINUM SHEET, 0.050 THICK
PER AMS-QQ-A-250/4 OR AMS 4037
REF DART SPEC M2024T3S.050
- 5: 5052-H32 ALUMINUM SHEET, 0.050 THICK
PER AMS-QQ-A-250/8 OR AMS 4016
REF DART SPEC M5052H32S.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3234-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: -1: 0.26 lbs
-3: 0.15 lbs
-5: 0.01 lbs

C	REDESIGN -1 TO MATCH D3025-1: 4.553 WAS 5.347 (C3-2), 2.747 WAS 2.841 (D8-2), REF. PAR 11-118	CP	11.08.15
B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. PARTS FULLY DIMENSIONED. NO PHYSICAL CHANGES MADE TO PARTS. REASON: REF PAR 08-029.	AJS	08.11.24
A	NEW ISSUE	CP	03.11.19
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	CP	DRAWING NO.	REV. 1
MFG. APPR.	CP	D3234	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	DOUBLER	NTS
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8 7 6 5 4 3 2 1



DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PC1	DRAWING NO.	REV. PC1
MFG. APPR.	PC1	D3234	SHEET 2 OF 2
APPROVED	PC1	TITLE	SCALE
DE APPR.		DOUBLER	NTS
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